



CONTRACT AXMINSTER CARPET SPECIFICATION

CUSTOM		
7 SHOTT, 0.275" PILE HEIGHT, 660 TEX YARN COUNT		
Construction	Contract Woven Axminster	
Backing Materials	Weft	Jute
	Warp	Polyester
Backing Coating	Non-fray latex	
	Metric	Imperial
Pile Composition	80% British wool (mothproofed) 20% nylon ±3%	
Pitch	27.56 per DM	7 per inch
Rows	27.56 per DM	7 per inch
Pile Height Above Backing	7.0 mm (+/-10%)	0.275 inch(+/-10%)
Effective Pile Weight	700 g/m ² (+15%/-10%)	20.65 oz/yd ² (+15%/-10%)
Total Pile Weight	994 g/m ² (+15%/-10%)	29.50 oz/yd ² (+15%/-10%)
Total Carpet Weight	2855 g/m ² (+/-15%)	85.09 oz/yd ² (+/-15%)
Tuft Density	75,933 per m ² (+10%/-7.5%)	71,840 per yd ² (+10%/-7.5%)
Yarn Count	3 ply R660 tex/3 - NM 4.5 / 3 (+/-5%)	3/47's Dewsbury(+/-5%)
Loom sizes	3.66 m; or 4.0 m 12'; or 13.2'	
Suitability	General Contract	
Suitability for stairs	No	
Installation method	glue-down or stretching	
Performance		
Color Fastness	EN 1307	4/5
Light	EN 1307	min. 4
Shampoo	EN 1307	min. 4
Dry Rubbing	EN 1307	min. 4
Wet Rubbing	EN 1307	min. 4
Wear Resistance		
Abrasion Wira	BS 4098	Over 50.000
Dynamic Loading	BS 4052	Max.22% loss after 100 impacts
Dimensional Stability	BS 4682	± 0,25 %
Other Details		
Flammability		
Hot Metal Nut Test	BS 4790	Pass
Methenamine Pill Test	ASTM D2859 / BS 6307	Pass
Static Electricity	Will not normally cause discomfort above 25% RH	
Radiant Panel Test	EN 13501 - 1	C _B - s1
Moth Proofing	EN 1815	Permethrin applied
Performance Features		
Maintenance	See Maintenance Guide.	
Tolerances	Burcu Carpet Mills apply strict quality control at all stages of production, in compliance with ISO 9001.however as carpet manufacturing is a complex series of operation, slight variations in the weights quoted must be expected. Specifications are subject to change without notice but this will not have a detrimental effect on the performance of the product.	
Color Match	Although every effort is made to ensure color matching width to width, there may be variation dye batch to dye batch due to the inherent variability of the natural wool used in the blend	

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CONTRACT AXMINSTER CARPET SPECIFICATION

CUSTOM		
8 SHOTT, 0.275" PILE HEIGHT, 660 TEX YARN COUNT		
Construction	Contract Woven Axminster	
Backing Materials	Weft	Jute
	Warp	Polyester
Backing Coating	Non-fray latex	
	Metric	Imperial
Pile Composition	80% British wool (mothproofed) 20% nylon \pm 3%	
Pitch	27.56 per DM	7 per inch
Rows	31.50 per DM	8 per inch
Pile Height Above Backing	7.0 mm (+/-10%)	0.275 inch(+/-10%)
Effective Pile Weight	795 g/m ² (+15%/-10%)	23.50 oz/yd ² (+15%/-10%)
Total Pile Weight	1136 g/m ² (+15%/-10%)	33.50 oz/yd ² (+15%/-10%)
Total Carpet Weight	2815 g/m ² (+/-15%)	83.00 oz/yd ² (+/-15%)
Tuft Density	86,800 per m ² (+10%/-7.5%)	72,573 per yd ² (+10%/-7.5%)
Yarn Count	3 ply R860 tex/3 - NM 4.5 / 3 (+/-5%)	3/47's Dewsbury(+/-5%)
Loom sizes	3.66 m; or 4.0 m	12'; or 13.2'
Suitability	Medium Contract	
Suitability for stairs	No	
Installation method	glue-down or stretching	
Performance		
Color Fastness	EN 1307	4/5
Light	EN 1307	min. 4
Shampoo	EN 1307	min. 4
Dry Rubbing	EN 1307	min. 4
Wet Rubbing	EN 1307	min. 4
Wear Resistance		
Abrasion Wira	BS 4098	Over 50.000
Dynamic Loading	BS 4052	Max.22% loss after 100 impacts
Dimensional Stability	BS 4682	\pm 0,25 %
Other Details		
Flammability		
Hot Metal Nut Test	BS 4790	Pass
Methanamine Pill Test	ASTM D2859 / BS 6307	Pass
Static Electricity	Will not normally cause discomfort above 25% RH	
Radiant Panel Test	EN 13501 - 1	C _n - s1
Moth Proofing	EN 1815	Permethrin applied
Performance Features		
Maintenance	See Maintenance Guide.	
Tolerances	Burcu Carpet Mills apply strict quality control at all stages of production, in compliance with ISO 9001.however as carpet manufacturing is a complex series of operation, slight variations in the weights quoted must be expected. Specifications are subject to change without notice but this will not have a detrimental effect on the performance of the product.	
Color Match	Although every effort is made to ensure color matching width to width, there may be variation dye batch to dye batch due to the inherent variability of the natural wool used in the blend	

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CONTRACT AXMINSTER CARPET SPECIFICATION

CUSTOM		
9 SHOTT, 0.275" PILE HEIGHT, 650 TEX YARN COUNT		
Construction	Contract Woven Axminster	
Backing Materials	Wet	Jute
	Warp	Polyester
Backing Coating	Non-fray latex	
Pile Composition	Metric	Imperial
	80% British wool (mothproofed) 20% nylon $\pm 3\%$	
Pitch	27.66 per DM	7 per inch
Rows	35.43 per DM	8 per inch
Pile Height Above Backing	7.0 mm (+/-10%)	0.275 inch(+/-10%)
Effective Pile Weight	941 g/m ² (+15%/-10%)	27.75 oz/yd ² (+15%/-10%)
Total Pile Weight	1278 g/m ² (+15%/-10%)	37.70 oz/yd ² (+15%/-10%)
Total Carpet Weight	2612 g/m ² (+/-15%)	77.00 oz/yd ² (+/-15%)
Tuft Density	88,480 per m ² (+10%/-7.5%)	80,640 per yd ² (+10%/-7.5%)
Yarn Count	3 ply R660 tex/3 - NM 4.5 / 3 (+/-5%)	3/47's Dewsbury(+/-5%)
Loom sizes	3.66 m; or 4.0 m 12'; or 13.2'	
Suitability	Heavy Contract	
Suitability for stairs	No	
Installation method	glue-down or stretching	
Performance		
Color Fastness	EN 1307	4/5
Light	EN 1307	min. 4
Shampoo	EN 1307	min. 4
Dry Rubbing	EN 1307	min. 4
Wet Rubbing	EN 1307	min. 4
Wear Resistance		
Abrasion Wira	BS 4098	Over 50.000
Dynamic Loading	BS 4052	Max.22% loss after 100 impacts
Dimensional Stability	BS 4682	$\pm 0,25\%$
Other Details		
Flammability		
Hot Metal Nut Test	BS 4790	Pass
Methenamine Pill Test	ASTM D2859 / BS 6307	Pass
Static Electricity	Will not normally cause discomfort above 25% RH	
Radiant Panel Test	EN 13501 - 1	C _{fl} - s1
Moth Proofing	EN 1815	Permethrin applied
Performance Features		
Maintenance	See Maintenance Guide.	
Tolerances	Zenova Carpet Mills apply strict quality control at all stages of production. In compliance with ISO 9001, however as carpet manufacturing is a complex series of operation, slight variations in the weights quoted must be expected. Specifications are subject to change without notice but this will not have a detrimental effect on the performance of the product.	
Color Match	Although every effort is made to ensure color matching width to width, there may be variation dye batch to dye batch due to the inherent variability of the natural wool used in the blend	

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AXMINSTER CARPET SPECIFICATION

ARTICLE NUMBER (QUALITY) 1010

CONSTRUCTION	GRIPPER WOVEN AXMINSTER
WARP	COTTON-POLYESTER or POLYPROPYLENE
WEFT	POLYPROPYLENE
BACK FINISH	FRAY RESISTANT LATEX
FIBRE COMPOSITION	50 % VIRGIN WOOL + 20 % POLYAMIDE
YARN COUNT	3 Nm / 2 Fly
PITCH	275 Per meter - 7 Per Inch
ROWS	400 Per meter - 10 Per Inch
TUFT DENSITY	110400 Per m ²
PILE HEIGHT	7 mm
FINISHED TUFT LENGTH	22 mm
TOTAL PILE FIBRE WEIGHT	1575 gr / m ²
TOTAL CARPET WEIGHT	2450 gr / m ²
WIDTHS AVAILABLE	200 - 300 - 400 cm
CONTRACT SUITABILITY	GENERAL
MAXIMUM COLORS	6
MOTH PROOFING	EN 1815 EULAN APPLIED
TUFT ANCHORAGE	ISO 4919 23 N
FLAMMABILITY PROPERTY	
• RADIANT PANEL TEST	BS EN ISO 9239 Bfl
• SMOKE DENSITY	ASTM E 662 s1
• CLASSIFICATION	EN 13501 Bfl - s1
• HOT METAL NUT TEST	BS 4790 LOW RADIUS OF EFFECTS OF IGNITION
PERFORMANCE	
• WEAR RESISTANCE	ISO 4919
• COLOR FASTNESS TO RUBBING	EN ISO 105 X-12 4-5
• COLOR FASTNESS TO WATER	ISO 105 E01 4-5
• LIGHT FASTNESS	EN 1387 ISO 105 B02 4-5



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